

The foundation moulds are suitable for those who

- do not want to spend several days in the foundation trench;
- already at the beginning of the construction want to be winners in terms of time and money.



**VMS**  
GROUP

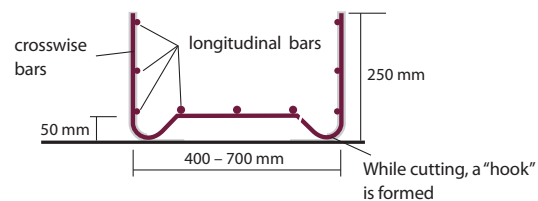


**3D**

FOUNDATION MOULDS

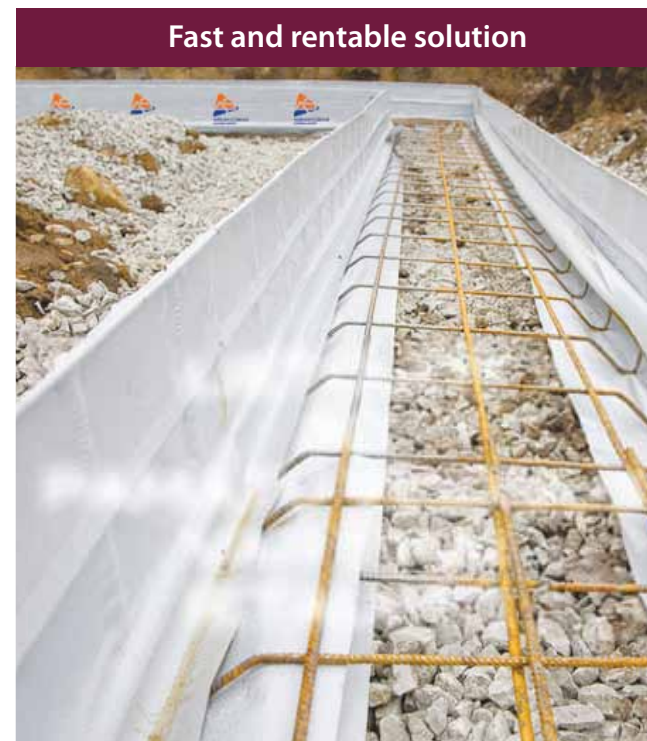
#### Technical details

- length 5.0 m, in case of a special order 6.0 m;
- width: 400, 500, 600, and 700 mm, in case of special orders can be more;
- height 250 mm;
- the foundation reinforcement height above the ground surface is 50 mm;
- yield strength of reinforcement bars  $3 \times \varnothing 8$  mm is 500 N/mm<sup>2</sup>;
- crosswise bars  $\varnothing 6$  mm, step 200 mm.



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Fast and rentable solution



## INSTALLATION GUIDANCE

### For installation of foundation moulds you need

Reinforcement cutting tools, a knife, a bonding hook and a bonding wire, a measuring-tape and some hours of spare time. Buying 3D- foundation moulds, you must allow for additional costs amounting to approx. 10% for connections and overlaps.

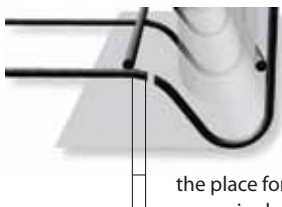
- mark the emerging building's foundation lines with colour on compacted crushed rock;
- start installation from the far corner;
- install the moulds in full length and then install the missing sections;
- close the connections;
- place the bottom part of the plate under the moulds;
- mark the concrete flow height on the inner edges of the moulds;
- pour the concrete up to the height-mark.

3D-foundation moulds are designed for a pour of concrete of 20 cm; in case of a thicker layer the moulds must be wider for approx. 3 cm. You must allow for additional costs of concrete amounting to approx. 0.5 m<sup>3</sup> per 100 m of the moulds. In the pictures you can see some common connectivity solutions. You can also create steps, slopes, bows, and extensions (a stack base, etc.).

### The pluses in comparison with modular moulds

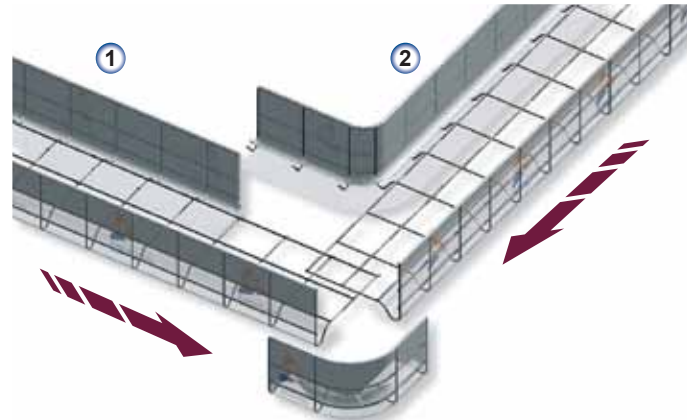
- faster installation;
- more rentable;
- the moulds are more lightweight alternative;
- the moulds must not be dismantled later;
- the construction site is clean.

### Place for cutting of the crosswise bars



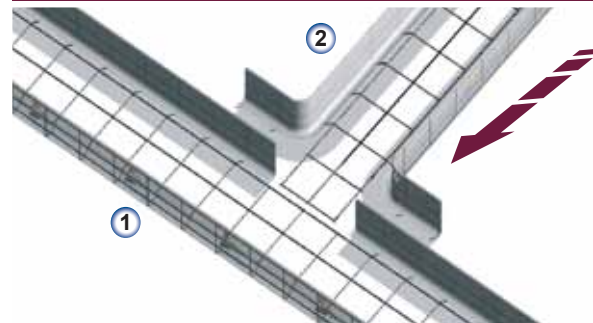
the place for cut of the crosswise bars is 5-10 mm from the outer longitudinal bar

### Corner connection



- place the foundation mould on the relevant foundation lines to see the required cutting and bending places;
- cut and bend as shown in the picture (taking into account the place for cutting of the crosswise bars);
- place the foundation mould 1 on the foundation mould 2
- place the cut-out section with the external corner down so that the hooks of the crosswise bar remain below the foundation mould.

### T-connection



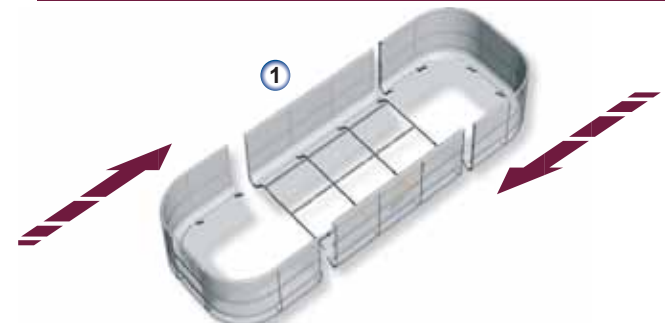
- place the foundation moulds on the relevant foundation lines to see the required cutting and bending places;
- cut and bend as shown in the picture;
- place the foundation mould 2 under the foundation mould 1.

### Connection of straight sections



- Make a cut in the middle of the two first crosswise reinforcement bars of the foundation mould 2;
- Place the foundation mould 1 into the foundation mould 2 with a overlap of 30 cm;
- Push in until it reaches the foundation.

### Footing mould



- Cut out a section of the needed length;
- In addition to the needed length of the foundation mould cut out an additional section of at least 50 cm for formation of the ends;
- Form the ends as shown in the picture;
- Place the ends under the foundation mould.